

**COMPLIANCE TO THE CHARTER ON CORPORATE RESPONSIBILITY
FOR ENVIRONMENTAL PROTECTION (CREP) FOR LARGE PULP AND PAPER INDUSTRY**

The Industry is complying with the Charter on Corporate Responsibility for Environment Protection (CREP) as per the direction of CPCB. The status is as under:

Conditions	Present status
Discharge of AOX(kg/T of paper) a) AOX 1.5 kg/ton of paper within 2 years b) AOX 1.0 kg/ton of paper in 5 years	With the introduction of Oxygen Delignification (ODL), and use of Elemental Chlorine free bleaching, the discharge of AOX is maintained well below 1kg/ton of paper production
Installation of Lime Kiln a) Within 4 years	Land filling as well as dumping of causticizing lime sludge in the low lying areas which are abundant in the region. The sludge after dumping is properly leveled and covered with good soil
Waste water discharge (m ³ /T of paper) a) Less than 140 cum/ton of paper within 2 years b) Less than 120 cum /ton in 4years for units installed before 1992 c) Less than 100 m ³ /ton of paper per units installed after 1992	With the maximum use of machine backwater and various other steps to reduce the fresh water consumption, the water discharge per ton of paper production falls well within the latest prescribed limits and is 70 m ³ /ton against prescribed limit of 75 m ³ /ton
Odour control by burning the reduced sulfur emissions in the Boiler/Lime Kiln	There is no use of Sulphur containing material in our plant; hence Odour control is not required
Utilization of treated effluent for irrigation	Treated effluent is being utilized for 450 acres of Eucalyptus plantation
Color Removal from the effluent	Treated effluent has very little color as it is agro based plant

For Satia Industries Ltd.

 Authorised Signatory